



US009083128B2

(12) **United States Patent**
Pfeuffer et al.

(10) **Patent No.:** **US 9,083,128 B2**
(45) **Date of Patent:** **Jul. 14, 2015**

(54) **LOW INDUCTANCE BUS BAR CONNECTION**

(71) Applicant: **Magna E-Car Systems of America, Inc.**, Aurora (CA)

(72) Inventors: **Viktor Pfeuffer**, Royal Oak, MI (US);
Ajay V. Patwardhan, Novi, MI (US);
Bert Mohr, Ann Arbor, MI (US)

(73) Assignee: **Magna E-Car Systems of America, Inc.**, Aurora, Ontario (CA)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

(21) Appl. No.: **14/068,793**

(22) Filed: **Oct. 31, 2013**

(65) **Prior Publication Data**

US 2014/0342612 A1 Nov. 20, 2014

Related U.S. Application Data

(60) Provisional application No. 61/720,554, filed on Oct. 31, 2012.

(51) **Int. Cl.**
H01R 25/14 (2006.01)

(52) **U.S. Cl.**
CPC **H01R 25/14** (2013.01)

(58) **Field of Classification Search**
USPC 439/212, 207, 117, 210, 852, 885;
174/68.2, 72, 74; 361/829, 611
See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

2,733,289 A * 1/1956 Warren et al. 174/99 B
3,210,716 A * 10/1965 Meacham 439/117

3,315,132 A *	4/1967	Lucas	361/829
5,213,518 A *	5/1993	Weidler	439/211
5,554,040 A *	9/1996	Sugiura et al.	439/212
5,854,445 A *	12/1998	Graham et al.	174/99 B
5,866,850 A *	2/1999	Kobayashi	174/98
6,381,122 B2 *	4/2002	Wagener	361/611
6,489,567 B2 *	12/2002	Zachrai	174/149 B
6,629,850 B2 *	10/2003	Kato et al.	439/76.2
6,781,818 B2 *	8/2004	Josten et al.	361/611
8,383,939 B2 *	2/2013	Gotou	174/68.2
8,684,759 B2 *	4/2014	Adachi et al.	439/262
8,686,288 B2 *	4/2014	Kalayjian et al.	174/68.2
8,734,173 B2 *	5/2014	Suzuki et al.	439/262
8,765,289 B2 *	7/2014	Ikeda et al.	429/160
8,802,984 B2 *	8/2014	Kosaki et al.	174/64
8,822,062 B2 *	9/2014	Ikeda et al.	429/160
8,881,481 B2 *	11/2014	Myers et al.	52/506.08
2006/0239050 A1 *	10/2006	Andersson et al.	363/132
2006/0272256 A1 *	12/2006	Frecska et al.	52/506.07

* cited by examiner

Primary Examiner — Alexander Gilman

(74) *Attorney, Agent, or Firm* — Dickinson Wright PLLC

(57) **ABSTRACT**

In one aspect, a set of male and female bus bars is provided. The male bus bar includes first and second conductors and an insulation layer therebetween. The male bus bar has a male connecting portion with one or more fingers. The female bus bar third and fourth conductors and an insulation layer therebetween. The female bus bar has a female connecting portion with one or more receptacles, each having contact surfaces that are free of insulation and that are positioned to contact contact surfaces on an associated finger which are free of insulation so as to connect the first conductor and the third conductor and to connect the second conductor and the fourth conductor. Each finger has a width. A gap exists between the contact surfaces of an associated receptacle. The width and gap are sized to provide a press fit between the fingers and the receptacles.

6 Claims, 2 Drawing Sheets

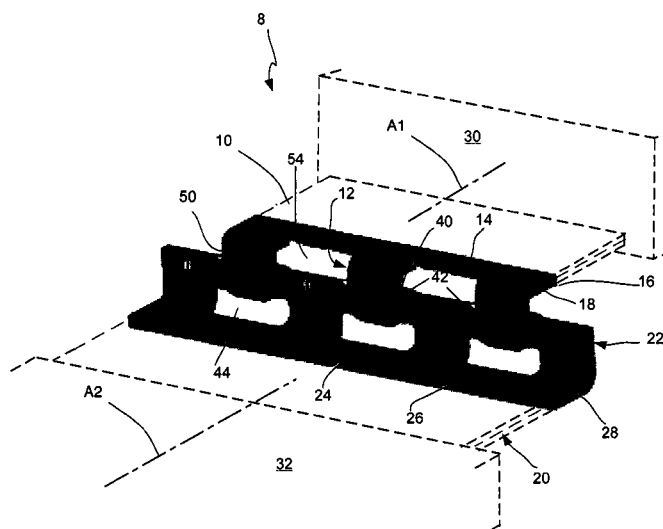


FIG. 1

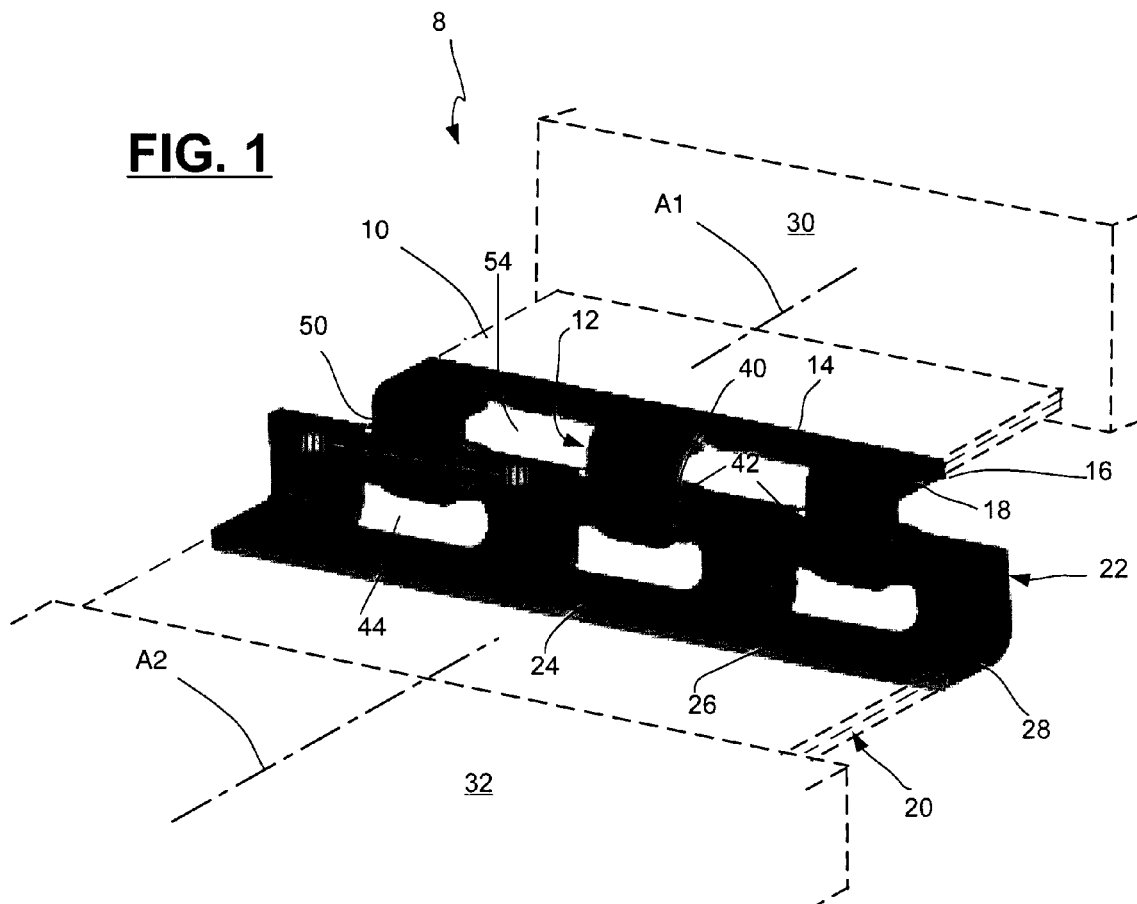
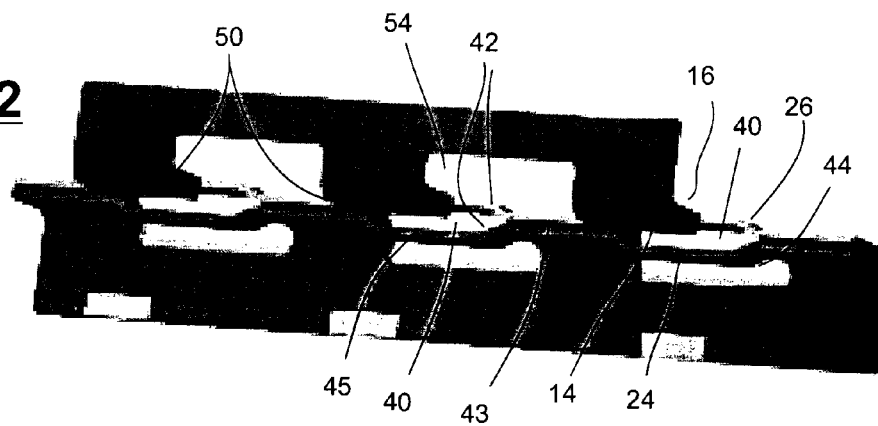
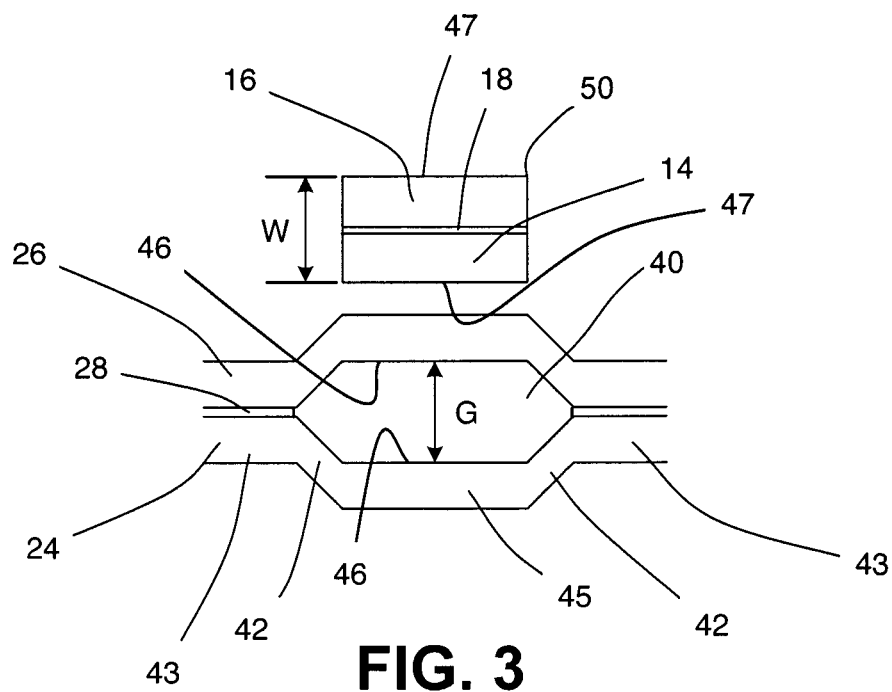


FIG. 2





1

LOW INDUCTANCE BUS BAR CONNECTION

FIELD

This disclosure relates to the art of electrical connectors and more particularly to a low inductance bus bar connector for electrically connecting high voltage components in an electric vehicle.

BACKGROUND

An electric vehicle typically has an electric motor that is powered by a large capacity battery pack. The battery pack typically acts as a high voltage (e.g., 300-400V) direct current (dc) source. The electric motor is typically an alternating current motor. Accordingly, in order to drive the electric motor, the dc power from the battery pack is converted to alternating current or quasi-alternating voltage or current by an inverter. The inverter may be commercially provided in the form of a power module, comprising an array of power switches such as IGBTs, which form an inverter bridge as known in the art. The power module is typically commercially available in the form of a large isolated package (that may be, for example, about 200 mm×100 mm×30 mm) with several terminals for connecting to other electric drive components.

The power switches in the power module are switched at a relatively high frequency, e.g., 5 to 10 kHz or higher. At these frequencies, the inherent inductance of the system can cause large transient voltages to occur. These large transient voltages are undesirable because they can require the system designer to use more costly circuit components capable of handling high peak voltages. It is therefore desirable to reduce system inductance so as to avoid having to use such costly circuit components.

The system inductance includes several sources of inductance. One source of extraneous or stray inductance occurs in the power lines or bus bar used to couple the power module to other components of drive system.

For instance, in conventional high voltage electrical drive systems a large smoothing capacitor is typically connected across the inverter bridge. The smoothing capacitor is also typically commercially available in the form of an isolated package (which may be, for example, about 200 mm×70 mm×70 mm) with terminals for connecting to other components such as the power module. A bus bar may be used to connect the power module to the smoothing capacitor.

A conventional bus bar is a rigid high capacity conductor with terminals for connecting to terminals of other electrical components. Since the drive system is used in a vehicular application where the system may be subject to significant vibration during operation, the terminals of the various electrical drive components may be securely fastened together (e.g. using nuts and bolts that are fastened to one another with a selected torque) to prevent unintended consequences.

A conventional bus bar can carry significant stray inductance however, depending on its structure, size, the spacing between the positive and negative rails, and how well aligned the positive and negative rails are to one another. For example, a conventional bus bar assembly may have an inductance in the tens of microHenrys. The bus bar terminals and connecting structure in particular are a source for stray inductance since the structure of the bus bar is particularly non-uniform at the terminals and connecting structure.

2

It would be advantageous to provide a bus bar connector that provides reduced inductance as compared to some currently available bus bar connectors.

SUMMARY

In one aspect, a set of bus bars is provided, comprising a male bus bar and a female bus bar. The male bus bar includes a first conductor overlying a second conductor and having a first insulation layer positioned between the first and second conductors. A portion of the male bus bar is a male connecting portion that includes at least one finger provided by the first and second conductors and the insulation layer. The female bus bar includes a third conductor overlying a fourth conductor and having a second insulation layer positioned between the third and fourth conductors. A portion of the female bus bar is a female connecting portion that includes at least one receptacle provided by a divergence between the third and fourth conductors. The at least one receptacle has contact surfaces that are free of insulation and that are positioned to contact contact surfaces on the at least one finger which are free of insulation so as to connect the first conductor and the third conductor and to connect the second conductor and the fourth conductor. The at least one finger has a width and a gap exists between the contact surfaces of the at least one receptacle. The width and the gap are sized to provide a press fit between the at least one finger and the at least one receptacle when the at least one finger is inserted into the at least one receptacle.

The female bus bar may include an opening immediately adjacent each receptacle so as to space each finger from other portions of the female bus bar.

The male bus bar may have at least two fingers arranged in parallel, in which case a slot is provided between each immediately adjacent pair of projecting planar fingers.

At least one of (i) the first and second conductor and (ii) the third and fourth conductors may include metal that flows.

The set of bus bars provides a smoothly flowing structure that reduces stray inductance and reduces assembly complexity.

BRIEF DESCRIPTION OF THE DRAWINGS

The foregoing and other aspects of the disclosure will be more readily appreciated having reference to the drawings, wherein:

FIG. 1 is a perspective view of an embodiment of a bus bar connector;

FIG. 2 is a partially exploded view of the bus bar connector shown in FIG. 1; and

FIG. 3 is a magnified cross-sectional view along line III-III of FIG. 2.

DETAILED DESCRIPTION

FIG. 1 shows a set 8 of bus bars, including a first bus bar 10 and a second bus bar 20. The first bus bar 10 may include a male connector portion 12. The second bus bar 20 may include a female connector portion 22. The male connector portion 12 is connectable to the female connector portion 22 as described in greater detail below. Due to the male and female connector portions 12 and 22, the first and second bus bars 10 and 20 may be referred to as male and female bus bars 10 and 20 respectively.

The first bus bar 10 (and therefore the male connector portion 12) includes a first conductor 14 that may be planar, which is overlaid on a second planar conductor 16 that may be

planar, with a first insulation layer **18** in between the conductors **14** and **16**. In addition to providing the insulation layer **18** between the first and second conductors **14** and **16**, the insulation layer **18** may envelop the first and second conductors so as to protect people against electric shock and to prevent conduction into objects that inadvertently contact the conductors **14** and **16** while the conductors **14** and **16** are connected to a voltage source. The portion of the insulation layer **18** that envelops the first and second conductors **14** and **16** is not shown in the figures so as not to obscure the conductors **14** and **16** themselves.

The first and second conductors **14** and **16** carry currents of opposite polarities. The first conductor **14** may be a positive conductor and the second conductor **16** may be a negative conductor. Alternatively, the first and second conductors **14** and **16** may be negative and positive conductors respectively.

The second bus bar **20** (and therefore the female connector portion **22**) includes a third planar conductor **24** overlaid over a fourth planar conductor **26** with a second insulation layer **28** in between the conductors **24** and **26**. In addition to providing the insulation layer **28** between the first and second conductors **24** and **26**, the insulation layer **28** may envelop the third and fourth conductors **24** and **26** so as to protect people against electric shock and to prevent conduction into objects that inadvertently contact the conductors **24** and **26** while the conductors **24** and **26** are connected to a voltage source. The portion of the insulation layer **28** that envelops the third and fourth conductors **14** and **16** is not shown in the figures so as not to obscure the conductors **24** and **26** themselves.

The third and fourth conductors **24** and **26** carry currents of opposite polarities. The third conductor **24** may be a positive conductor and the fourth conductor **26** may be a negative conductor. Alternatively, the third and fourth conductors **24** and **26** may be negative and positive conductors respectively.

The conductors **14**, **16**, **24** and **26** may be formed from any suitable material such as copper or aluminum. The insulation layers **18** and **28** may be formed from any suitable material such as a thin layer of epoxy glass or thin layers of Mylar® bonded to Tedlar®.

The first and second bus bars **10** and **20** are only partially shown. The bus bars **10** and **20** are connected (e.g. by wire bonding) to first and second electrical components **30** and **32** (shown schematically in FIG. 1) respectively. The first and second electrical components **30** and **32** may, for example, form part of an electrical drive system for an electric vehicle. The term 'electric vehicle' as used herein denotes a vehicle that includes an electric traction motor (which may be referred to simply as an 'electric motor', a 'traction motor' or a 'motor' for convenience). The electric vehicle may also include an internal combustion engine, or alternatively it may lack an internal combustion engine. In embodiments wherein an internal combustion engine is provided, the engine may be operated simultaneously with the electric traction motor (parallel hybrid), or it may be operated only when a battery pack for powering the electric traction motor has been substantially depleted (or depleted to a minimum acceptable state of charge). In embodiments wherein an engine is provided, the function of the engine may be to propel the vehicle, to charge the battery pack, both propelling the vehicle and charging the battery pack, or for some other reason. Furthermore, the electric vehicle may be any suitable type of vehicle, such as, for example, an automobile, a truck, an SUV, a bus, a van or any other type of vehicle.

The first electrical component **30** may be a power module and the second electrical component **32** may be a smoothing capacitor **32**. The lengths of the bus bars **10** and **20** may vary depending on the physical packaging space available and the

length needed to span the distance between the components (e.g. between the power module **30** and the smoothing capacitor **32**).

The male connector portion **12** may include a plurality of fingers **50** which extend perpendicularly to the longitudinal axis of the first bus bar **10**, shown at A1. The female connector portion **22** may include a plurality of receptacles **40** which extend perpendicularly to the longitudinal axis of the second bus bar **20**, shown at A2 (which may be generally parallel to the first bus bar axis A1). The male and female connector portions **12** and **22** are connectable together by insertion of the fingers **50** of the male connecting portion **12** into the receptacles **40** of the female connecting portion **22** to form an electrical connection between the first and second bus bars **10** and **20**. Providing fingers **50** and receptacles **40** that extend perpendicularly to the axes A1 and A2 may facilitate joining of the male and female connector portions **12** and **22** together, particularly when external components may be used to hold and stabilize the connector portions **12** and **22** during insertion of the fingers **50** into the receptacles **40**. However, the fingers **50** and receptacles **40** are not limited to any particular angles and the connector portions **12**, **22** may be in line with the remainders of the bus bars **10** and **20**.

As seen in FIGS. 1 and 2, there may be three receptacles **40** and three fingers **50** (i.e. each finger **50** has an associated receptacle **40**). In alternative embodiments there may be more or fewer receptacles **40** and fingers **50**. In an embodiment, there could be as few as one finger **50** and one receptacle **40**.

Each receptacle **40** is formed by a divergence between the positive and negative conductors **24** and **26**. Each receptacle **40** includes a plurality of spring portions **42**, and first and second contact portions **45** (one contact portion **45** for the positive conductor **24** and one for the negative conductor **26**). The spring portions **42** may extend between a base portion **43** of the bus bar **20** and the contact portions **45**. The contact portions **45** have contact surfaces **46** thereon that contact contact surfaces **47** on the fingers **50** so as to provide an electrical connection with the fingers **50** of the bus bar **10**. The portion of the insulation layer **28** that is between the positive and negative conductors **24** and **26** is not present in the receptacles **40**. Thus the contact surfaces **46** are free of insulation, so as to permit the contact surfaces of the contact portions **45** to be conductive. The spring portions **42** are described further below.

The receptacle **40** may be formed by individually stamping or pressing each of the third and fourth conductors **24** and **26** prior to joining the conductors **24** and **26** together. An opening **44** is provided immediately inboard of each receptacle **40**. The openings **44** may be formed through a cutting operation.

The opening **44** underneath each receptacle **40** ensures that, when an associated finger **50** is pushed through the receptacle **40**, the finger **50** does not contact another portion of the female connector portion **22** in order to prevent a short circuit.

On the male connector portion **12** the fingers **50** are separated by slots **54**. The slots **54** may be formed by a cutting operation. Each finger **50** is inserted into a corresponding one of the receptacles **40** so that one of the contact surfaces **47** that is on the positive conductor **14** of the finger **50** contacts one of the receptacle contact surfaces **46** that is on the positive conductor **24**, and one of the contact surfaces **47** that is on the negative conductor **16** of the finger **50** contacts one of the receptacle contact surfaces **46** that is on the negative conductor **26**. Each finger **50** includes the portion of the insulating layer **18** between the first and second conductors **14** and **16**, however the portion that envelops the outer surfaces of the conductors **14** and **16** is not present on the finger **50** so that the

5

contact surfaces **47** of the finger **50** are conductive and can make a strong electrical connection with the contact surfaces **46** on the receptacles **40**.

Each finger **50** may have a cross-sectional width (shown at W) that is larger by a selected amount than a gap (shown at G) between the contact portions **45** the receptacle **40**. As a result, the physical connection between the fingers **50** and the receptacles **40** may be by way of an interference fit. The spring portions **42** and the contact portions **45** may flex to allow the finger **50** into the receptacle **40** and provide a snug fit to provide surface-to-surface contact across the interface between the outer surfaces of the fingers **50** and the inner surfaces of the contact portions **45** of the receptacles **40**. If desired, the end portion of each finger **50** may be tapered to facilitate access into the corresponding receptacle **40**.

The openings **44** adjacent each receptacle **40** prevent the associated finger **50** from contacting portions of the bus bar **40** other than the contact surfaces **45** so as to prevent unwanted electrical connections from being made between portions of the finger **50** and any other portions of the bus bar **40**.

In an embodiment the metal from which the fingers **50** are made may be capable of flowing so that when the fingers **50** are inserted into the receptacles **40** the forces exerted on the fingers **50** causes the metal of the fingers **50** to flow and fill any spaces in between the fingers **50** and the contact portions **45** of the receptacles **40**. As a result, there is surface-to-surface contact across substantially the entirety of the mutually overlapping portions of their respective surfaces. This may result in a permanent connection between the bus bars **10** and **20**.

Instead of using a flowable metal for the entirety of the conductors **14** and **16** of the fingers **50**, it is alternatively possible for the fingers **50** to be include a base portion made from the conductors **14** and **16**, and to further include coating layer, on top of the base portion, which is formed from a flowable conductive material, such as a flowable metal. The coating layer permits the fingers **50** to flow sufficiently to fill any spaces that might otherwise exist between the fingers **50** and the contact surfaces **45**, thereby providing surface-to-surface contact across substantially the entirety of the mutually overlapping portions of their respective surfaces.

Instead of the fingers **50** including a flowable material, the receptacles **40** may alternatively include a flowable material. In another alternative, both the fingers **50** and the receptacles **40** can include a flowable material.

In an alternative embodiment, the width W and the gap G may be sized so that the fit between the fingers **50** and the receptacles **40** is a press-fit instead of an interference fit. For greater clarity, a press-fit may exist even if the width W is not larger than the gap G (e.g. where the width W is the same as the gap G or where the width W is slightly smaller than the gap G), whereas for an interference fit, the width W is larger than the gap G. When a press-fit is provided there may not be a flow of material to ensure good contact between the contact surfaces **46** and **47**. When a press-fit is provided a conductive adhesive or the like may be provided between the fingers **50** and the receptacles **40**.

The bus bar connector **8** described above eliminates the need to use bolts or screws, which reduces stray inductance, simplifies assembly of the first and second bus bars **10** and **20**, and additionally reduces parts count associated with their assembly to each other.

6

Those skilled in the art will appreciate that various alterations and modifications may be made to the embodiments described above without departing from the fair scope of the appended claims.

The invention claimed is:

1. A set of bus bars, comprising:

a male bus bar including a first conductor overlying a second conductor and having a first insulation layer positioned between the first and second conductors, wherein a portion of the male bus bar is a male connecting portion that includes at least one finger provided by the first and second conductors and the insulation layer; and

a female bus bar, including a third conductor overlying a fourth conductor and having a second insulation layer positioned between the third and fourth conductors, wherein a portion of the female bus bar is a female connecting portion that includes at least one receptacle provided by a divergence between the third and fourth conductors, wherein the at least one receptacle has contact surfaces that are free of insulation and that are positioned to contact contact surfaces on the at least one finger which are free of insulation so as to connect the first conductor and the third conductor and to connect the second conductor and the fourth conductor,

wherein the at least one finger has a width and wherein a gap exists between the contact surfaces of the at least one receptacle, wherein the width and the gap are sized to provide a press fit between the at least one finger and the at least one receptacle when the at least one finger is inserted into the at least one receptacle.

2. A set of bus bars as claimed in claim 1, wherein the width of the at least one finger and the gap between the contact surfaces of the at least one receptacle are sized to provide an interference fit between the at least one finger and the at least one receptacle when the at least one finger is inserted into the at least one receptacle.

3. A set of bus bars as claimed in claim 2, wherein the at least one finger includes a flowable material that flows to provide substantially complete surface-to-surface contact between mutually overlapping portions of the contact surfaces of the at least one finger and the at least one receptacle.

4. A set of bus bars as claimed in claim 2, wherein the at least one receptacle includes a flowable material that flows to provide substantially complete surface-to-surface contact between mutually overlapping portions of the contact surfaces of the at least one finger and the at least one receptacle.

5. A set of bus bars as claimed in claim 1, wherein the female bus bar includes an opening immediately adjacent each receptacle so as to space each finger from other portions of the female bus bar when the finger is inserted into the receptacle.

6. A set of bus bars as claimed in claim 1, wherein the second bus bar includes a base portion and a plurality of contact portions on which the contact surfaces of the at least one receptacle are provided, and wherein the at least one receptacle includes a plurality of spring portions extending between the base portion and the plurality of contact portions to permit the contact portions to move apart to accommodate insertion of the at least one finger in the at least one receptacle.

* * * * *